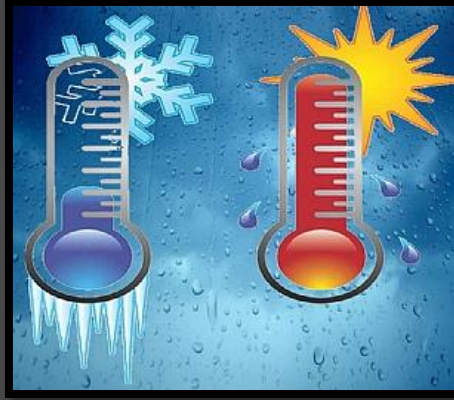


# Atıksu Kaynaklı Isı Pompası ve Uygulamaları



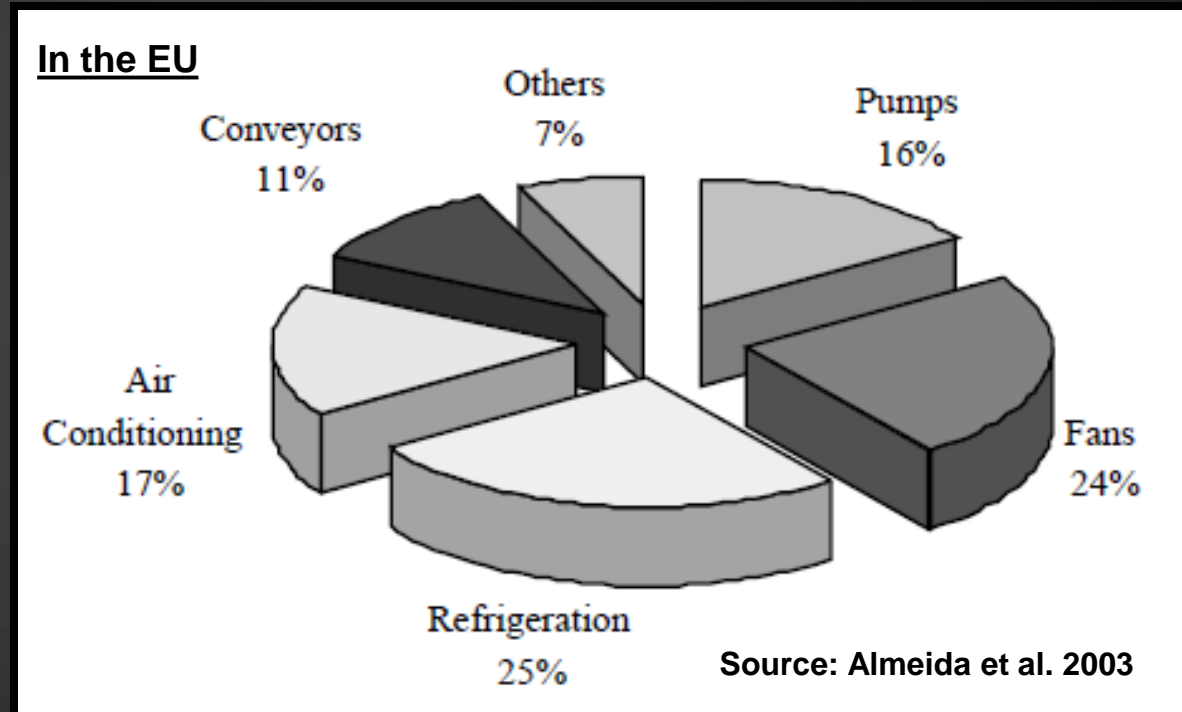
Doç.Dr. Orhan Ekren  
Ege Üniversitesi-Güneş Enerjisi Enstitüsü

**Atık Su ile Isıtma ve Soğutma Fırsatları Kolokyumu**  
**Yaşar Üniversitesi-2 Aralık 2015**

# Outline

- Introduction
- WWHP utilization
- Applications
  - Worldwide
  - Turkey
- Conclusion

Heating and cooling of the buildings occupy the largest portion of overall energy consumption in domestic use (more than 40% in the EU )



We need to reduce this amount (40%) for the sustainable world. We can save energy by using more efficient heating/cooling systems.

### Solution(?)

Efficient Heat Pump (HP) can be one of the solutions.

- Using efficient thermal sources
- Using variable speed compressor
- Renewable energy powered HP

HP is not new\ but using WW is more efficient than others.

Thermal Source	Source Temperature Range (°C)	
	Winter	Summer
Air (ambient)	-10 /15	26/45
Ground Water	4/15	6/18
Lake Water	0/15	10/20
River Water	0/15	8/18
Sea Water	4/15	10/25
Ground	0/15	10/20
Wastewater(WW)	9/14	26/29

## Why wastewater; because we are wasting energy through wastewater

- Daily fresh water utilization per person 217 liter/day
- Daily wastewater production per person 182 liter/day (%84 of fresh w.)
- In Izmir daily total wastewater  $\cong 600.000 \text{ m}^3/\text{day}$
- For  $\Delta T = 1^\circ\text{C}$  about  $Q \cong 700 \text{ MWh}/\text{day}$
- Wastewater temperatures in Izmir (typical Mediterranean climate)

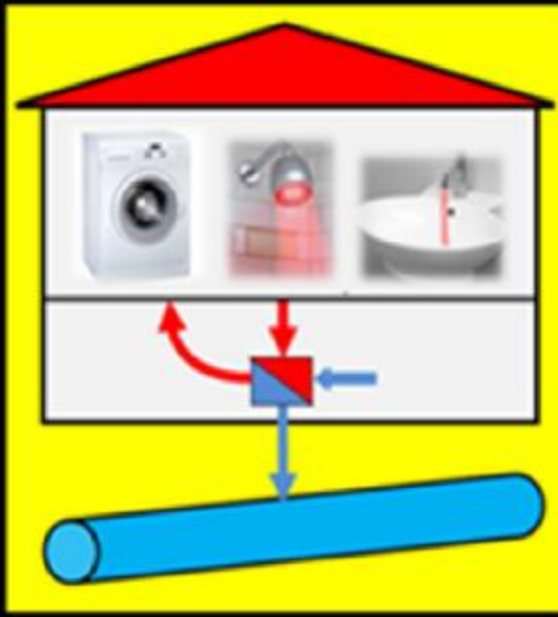
Winter 9-14°C

Summer 26-29°C

- WW temperature changes depending on the amount of WW, region, WW source and season, etc.

# Utilization of wastewater for HP;

Inside the building



Under the tap

Outside the building  
(We use)



In WW pipe line

Outside the city

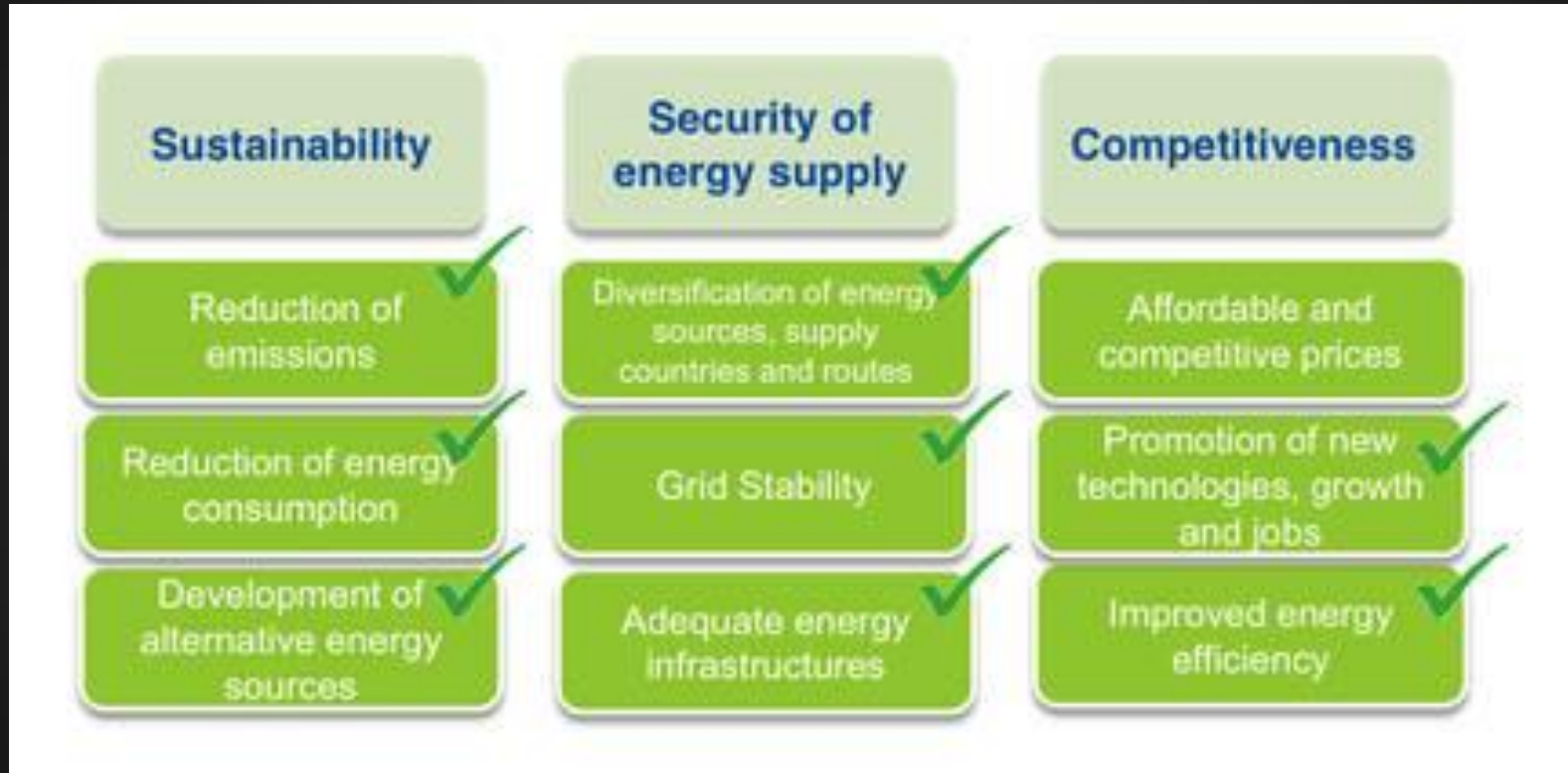


In WW treatment plant

## Europe heat pump utilization scenario until 2020 (Source: EHPA)

- **Installed capacity: 35,6 GW<sub>th</sub>**
- **Energy provided: 191,62 TWh<sub>th</sub>**
- **RES integrated: 131,1 TWh**
- **GHG emission saved: 34,4 Mt**
- **Primary energy save: 80,2 TWh**

## Europe heat pump utilization 2030 targets:

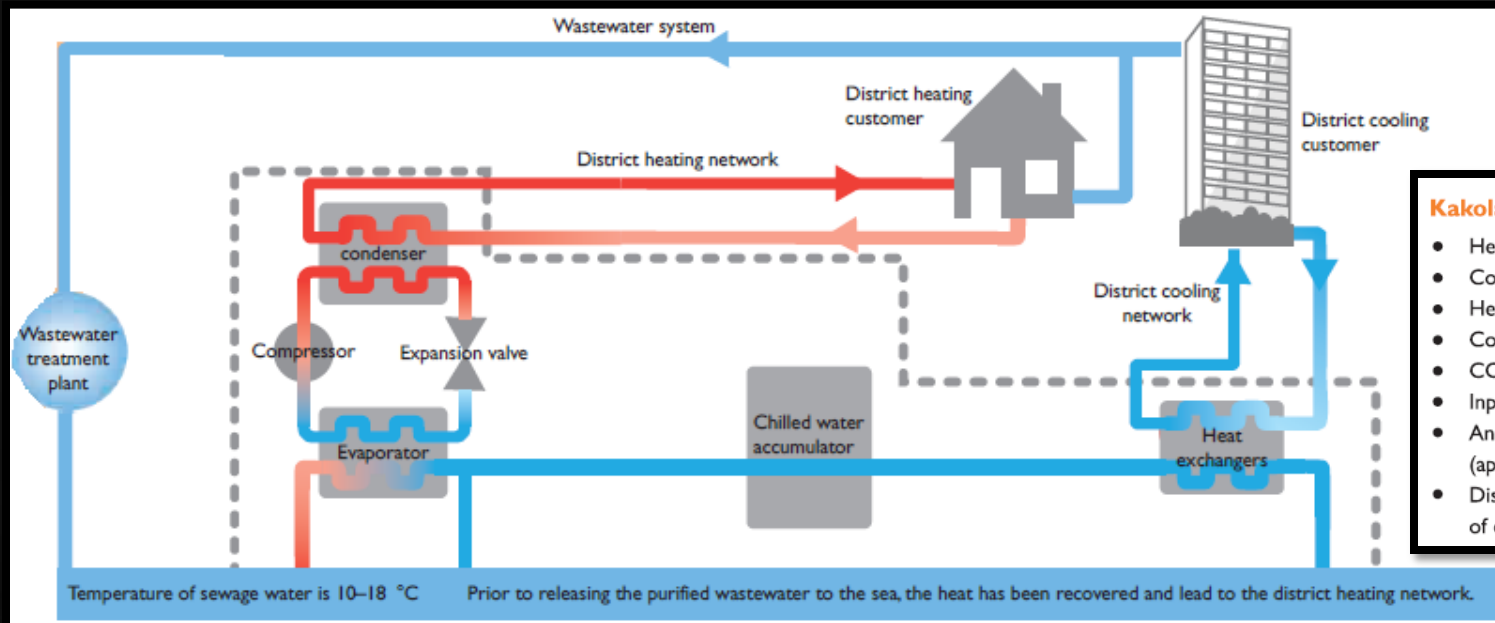




# **Worldwide Applications of Wastewater Heat Pump(WWHP) systems**

# 1-) Kakola WWHP Plant:

Located in Turku-Finland. District heating and district cooling from treated wastewater.



## Kakola Heat Pump Plant

- Heat pump plant utilizing treated wastewater
- Commissioned 2009
- Heating power 21 MW
- Cooling power 14.5 MW
- COP 3.3
- Input power (electricity) 6.5 MW
- Annual district heating production 160 GWh (appr. 8 % of Turku demand)
- District cooling production 90 % of demand

CO<sub>2</sub> reduction is 50.000 ton yearly

## 2-) Chicago Water Reclamation HP Plant:

Heating&cooling in the reclamation building. Collaboration with University of Illinois Chemical Eng. Dept.  
Average temp. of water 55 °F (12.7 °C)



### 3-) Amstetten WWHP Plant:

Located in Austria, established in 2012, about 400 single-family homes can be heated and cooled.

- WW from city channel for heat pump (heating and cooling)
- 210 m district heating pipe (from channel to building)
- 1 heat pump of 230 kW
- COP 5.6
- Annual CO<sub>2</sub> reduction: 55 tons (72%)
- 85% more energy-saving than gas boilers



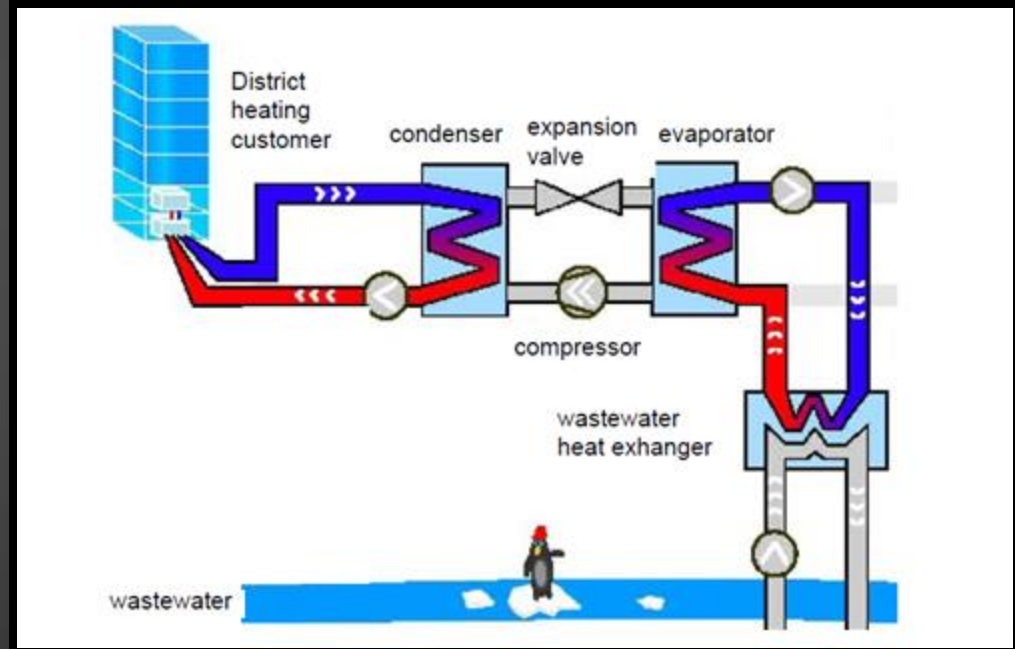
## 4-) Katri Vala WWHP Plant:

Located in Helsinki-Finland. District heating and cooling from treated wastewater. Connected population 800 000 person and wastewater flow 260 000 m<sup>3</sup>/h

- Heating power 5x18 MW (45-88 °C)
- Cooling power 5x12 MW (20-4 °C)
- Electrical motor cap. 6500 kW/10 kV
- Refrigerant R134a

### Waste water heat exchangers

- Capacity 24 MW
- Temperature (wastewater) 12-6 °C
- Temperature (cooling) 4-10 °C



**5-) Located in Bochum Germany. Pool heating. 200 m away from the WW line.**

- **Average 12 °C wastewater**
- **Heating to 50-55 °C**
- **Gas for heating decreased from 2952 MWh/a to 1,857 MWh/a by using WW**
- **CO<sub>2</sub> emissions reduced by 220 tons (37% )**



# WWHP System in the market;



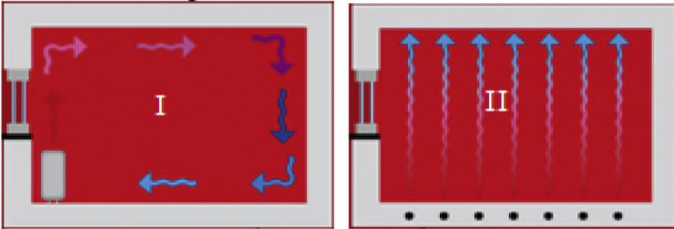
Model		IWM-12B-34	IWM-12B-38	IWM-12B-51	IWM-12B-67	
Performance	KW	117.79	133.6	180.47	235.7	
	Kcal/h	101,300	114,900	155,200	202,700	
Power Consumption	USRT	33.5	38	51.32	67.03	
	KW	32	38	50	58	
Power Supply		3Phase x 380V x 60Hz				
Compressor Capacity	HP	30	36	48	56	
	Length	1,200				
Dimension	Height	1,940				
	Depth	760				
	Type	Scroll type				
Compressor	Quantity	2			4	
	Operation Method	Direct-on-line				
	Volume Control	0~100%				
	Refrigeration Ton	10.7	12.36	16.48	19.88	
Refrigerant	Type	R-22				
	Control Method	Thermostatic expansion valve				
Heat Exchanger at Load-side	Type	Braze Plate type				
	Circulation Volume	LPM	52.78	59.84	80.83	105.57
Heat Exchanger at Heat source -side	Piping(IN/OUT)	A	40			50
	Type	Spiral Tube Type				
Control	Piping(IN/OUT)	A	125			
	Temperature Control	Automatic inlet/outlet temperature control				
Operational Condition	Operation Control	PCB				
	Weight	kg	450	500	600	680
		Supply side (entry) temp to be 28°C; discharge side (exit) temp to be 80°C; Waste water temp to be 25°C				

The above specification may vary depending on the site and temperature conditions.  
The above specification may change without prior notice for further improvement.

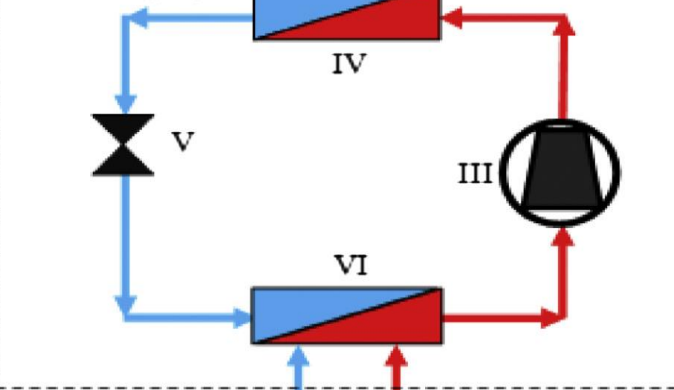
# **Wastewater Source Heat Pump Systems in Turkey**



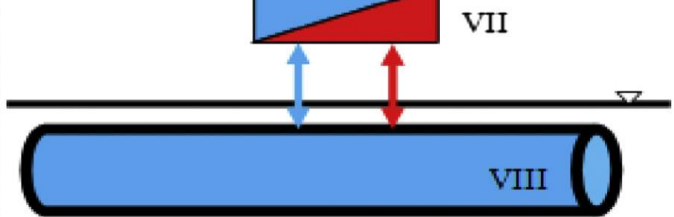
### Distribution System



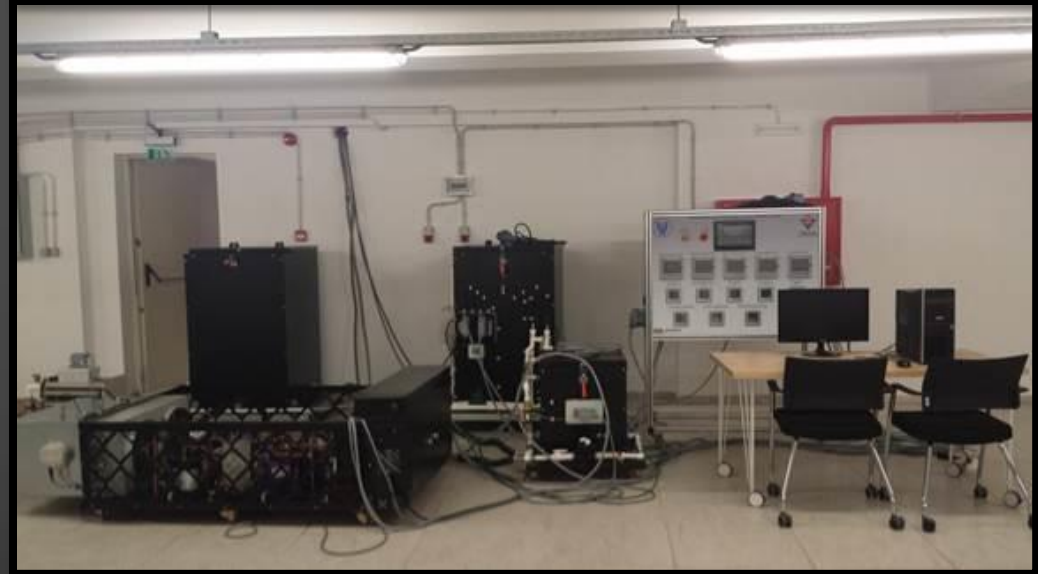
### Heat Pump Cycle



### Wastewater Side



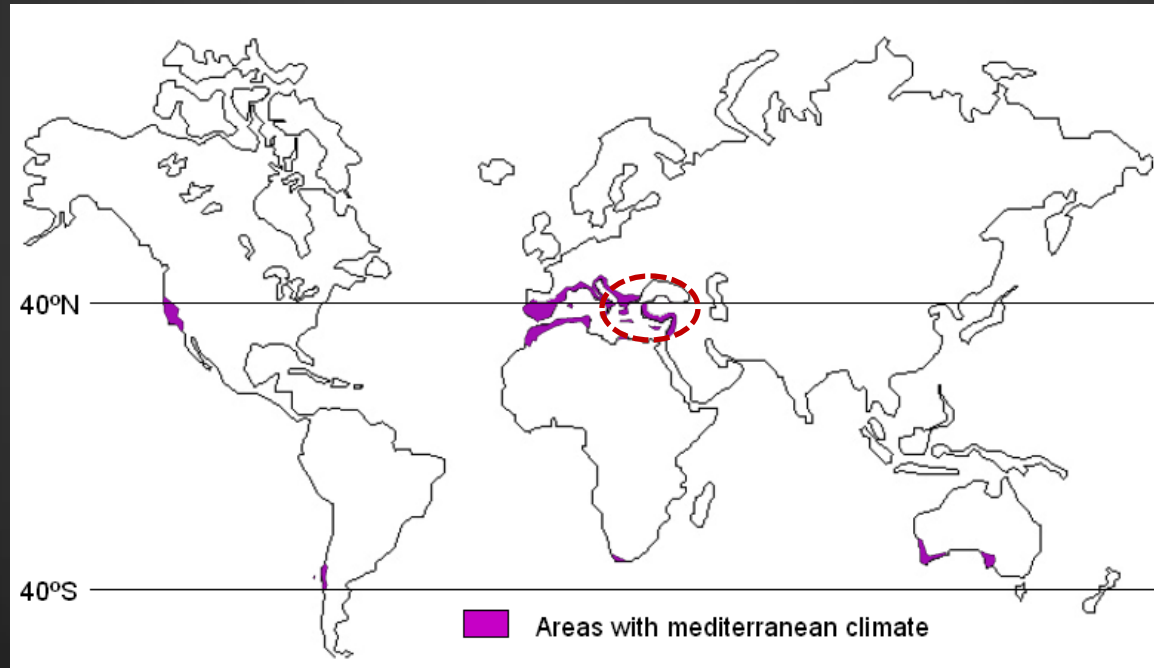
I- Fan-coil system, II- Air channel, III- Compressor, IV- Condenser/Evaporator, V- Expansion valve, VI- Evaporator/Condenser, VII- Wastewater HX, VIII- Wastewater line



## In our WWHP System;

Air to Water HP	Specifications
Heating	~8 kW
Cooling	~5 kW
Air Side HX	Aluminum fin- copper pipe
Water HX	Plate type
PVT	5x190 W (electrical) and 460 W (thermal) •DC compressor of HP partially powered by PV •Auxiliary heating from PVT
WW HX	Special design

- This project was funded by the national research council of Turkey (**TUBITAK**) while it was the first application in Turkey.
- Our aim is to expand this application on a city scale in Izmir and also other cities in Turkey.



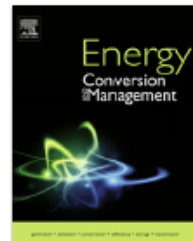


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### Review

## A key review of wastewater source heat pump (WWSHP) systems

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Review

# Heat exchanger applications in wastewater source heat pumps for buildings: A key review

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**Thank you...**

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